DOXORUBICIN HYDROCHLORIDE
ADRIBLASTINA RD

10 mg Powder for Injection (IV)  50 mg Powder for Injection (IV)
Sterile Water for Injection
Diluent

1.0 THERAPEUTIC CATEGORY
Anti-Neoplastic Agent

2.0 DESCRIPTION

Doxorubicin is a cytotoxic anthracycline antibiotic isolated from cultures of Streptomyces peucetius var. caesius. Doxorubicin consists of a naphthacenequinone nucleus linked through a glycosidic bond at ring atom 7 to an amino sugar, daunosamine. Chemically, doxorubicin hydrochloride is: 5,12-Naphthacenedione, 10-[(3-amino-2,3,6-trIDEOXY-α-L-lyxo-hexopyranosyl)oxy]-7,8,9,10-tetrahydro-6,8,11-trihydroxy-8-(hydroxylacetyl)-1-methoxy-, hydrochloride (8S-cis)-. The structural formula is as follows:

![Chemical Structure of Doxorubicin](image-url)
Doxorubicin binds to nucleic acids, presumably by specific intercalation of the planar anthracycline nucleus with the DNA double helix. The anthracycline ring is lipophilic, but the saturated end of the ring system contains abundant hydroxyl groups adjacent to the amino sugar, producing a hydrophilic center. The molecule is amphoteric, containing acidic functions in the ring phenolic groups and a basic function in the sugar amino group. It binds to cell membranes as well as plasma proteins.

Doxorubicin Hydrochloride for Injection, USP, is a sterile red-orange lyophilized powder.

Doxorubicin Hydrochloride Injection, USP, is a sterile parenteral, isotonic solution.

3.0 FORMULATION

Adriblastina RD

Each vial contains 10 mg of doxorubicin hydrochloride as a freeze-dried powder and is accompanied by an ampoule containing 5 mL of Water for Injection.

Each vial contains 50 mg of doxorubicin hydrochloride as a freeze-dried powder to be dissolved in 25 mL of physiological saline.

4.0 CLINICAL PARTICULARS

4.1 Therapeutic Indications

Doxorubicin is indicated in the treatment of the following cancers:

- acute lymphoblastic leukemia
- acute myelogenous leukemia
- chronic leukemias
- Hodgkin’s disease & non-Hodgkin’s lymphoma
- multiple myeloma
- osteosarcoma
- Ewing’s sarcoma
neuroblastoma
rhabdomyosarcoma
Wilm’s tumor
breast cancer, including as a component of adjuvant therapy in women with evidence of axillary lymph node involvement following resection of primary breast cancer
endometrial cancer
ovarian cancer
non-seminomatous testicular cancer
prostate cancer
transitional bladder cell cancer
lung cancer
stomach (gastric) cancer
primary hepatocellular cancer
head and neck cancer
thyroid cancer

4.2 Dosage and Method of Administration

Doxorubicin is usually administered by intravenous injection. Intravesical and intra-arterial routes may be used as indicated.

Intravenous (IV) Administration:

The total doxorubicin dose per cycle may differ according to its use within a specific treatment (e.g., given as a single agent or in combination with other cytotoxic drugs) and according to the indication.

Doxorubicin should be administered into the tubing of a freely flowing intravenous infusion (0.9% sodium chloride or 5% glucose solution) for not less than 3 minutes and not more than 10 minutes to minimize the risk of thrombosis or pervenous extravasation. A direct push injection is not recommended due to the risk of extravasation, which may occur even in the presence of adequate blood return upon needle aspiration (see Section 4.4 Special Warnings and Precautions for Use).

Standard starting dose regimens: As a single agent, the recommended standard starting dose of doxorubicin per cycle in adults is 60-90 mg/m² of body surface area. The total starting dose per cycle may be given as a single dose or divided over 3 successive days or given on days 1 and 8. Under conditions of normal recovery from drug-induced toxicity (particularly bone marrow depression and stomatitis), each treatment cycle could be repeated every 3 to 4 weeks. Administration of doxorubicin in a weekly regimen of 10-20 mg/m² has also been shown to be effective. If doxorubicin is used in combination with other cytotoxic drugs with
potentially overlapping toxicities, the recommended dose per cycle is in
the 30-60 mg/m² range.

**Adjuvant Therapy**

In a large randomized study conducted by the National Surgical Adjuvant
Breast and Bowel Project (NSABP) B-15 of patients with early breast
cancer involving axillary lymph nodes, (see Sections 4.8 Undesirable
Effects, 5.1 Pharmacodynamic Properties, Clinical Studies) the
combination dosage regimen of AC (doxorubicin 60 mg/m² and
cyclophosphamide 600 mg/m²) was administered intravenously on day 1
of each 21-day treatment cycle. Four cycles of treatment were
administered.

**Dose Modifications**

**Hepatic Dysfunction.** Dose reductions are recommended in patients with
the following serum chemistry values:

- Bilirubin 1.2 to 3 mg/dL: ½ of recommended starting dose
- Bilirubin >3 mg/dL: ¼ of recommended starting dose

Doxorubicin should not be administered to patients with severe hepatic
impairment (see Section 4.3 Contraindications).

**Other Special Populations.** Lower starting doses or longer intervals
between cycles may need to be considered for heavily pretreated patients,
children, elderly patients, obese patients, or patients with neoplastic bone
marrow infiltration (see Section 4.4 Special Warnings and Precautions
for Use).

**Intravesical Administration**

Doxorubicin administered intravesically can be used for the treatment of
superficial bladder tumors or as prophylaxis to reduce recurrence after
trans-urethral resection. Intravesical administration is not suitable for the
treatment of invasive tumors that have penetrated the muscular layer of the
bladder wall. Instillations of 30-50 mg in 25-50 mL of saline solution are
recommended. In the case of local toxicity (chemical cystitis), the dose
should be instilled in 50-100 mL of saline solution. Patients may continue
to receive instillations in weekly to monthly intervals (see Section 4.4
Special Warnings and Precautions for Use).

Doxorubicin should be instilled using a catheter and retained intravesically
for 1 to 2 hours. During instillation, the patient should be rotated to ensure
that the vesical mucosa of the pelvis receives the most extensive contact
with the solution. To avoid undue dilution with urine, the patient should be instructed not to drink any fluid in the 12 hours prior to instillation. The patient should be instructed to void at the end of the instillation.

**Intra-arterial Administration**

Doxorubicin has been also used by the intra-arterial route in an attempt to produce intense local activity with reduced systemic toxicity in patients with hepatocellular carcinoma. Since this technique is potentially hazardous and can lead to widespread necrosis of the perfused tissue, intra-arterial administration should only be attempted by those physicians fully trained with this technique. Patients may receive an infusion into the main hepatic artery in doses of 30 to 150 mg/m² at intervals of 3 weeks to 3 months, with higher doses reserved for administration with concurrent extracorporeal drug elimination. Lower doses are suitable for administration of doxorubicin with iodized oil (see Section 4.4 Special Warnings and Precautions for Use).

### 4.3 Contraindications

Hypersensitivity to doxorubicin and other anthracyclines or anthracenediones.

Intravenous (IV) use:

- persistent myelosuppression
- severe hepatic impairment
- severe myocardial insufficiency
- recent myocardial infarction
- severe arrhythmias
- previous treatment with maximum cumulative doses of doxorubicin, daunorubicin, epirubicin, idarubicin, and/or other anthracyclines and anthracenediones (see Section 4.4 Special Warnings and Precautions for Use).

Intravesical use:

- urinary tract infections
- inflammation of the bladder
- hematuria

### 4.4 Special Warnings and Precautions for Use

**General.** Doxorubicin should be administered only under the supervision of physicians experienced in the use of cytotoxic therapy.
Patients should recover from acute toxicities of prior cytotoxic treatment (such as stomatitis, neutropenia, thrombocytopenia, and generalized infections) before beginning treatment with doxorubicin.

The systemic clearance of doxorubicin is reduced in obese patients (i.e. >130% ideal body weight) (see Section 4.2 Dosage and Method of Administration, Other Special Populations).

Cardiac Function. Cardiotoxicity is a risk of anthracycline treatment that may be manifested by early (i.e., acute) or late (i.e., delayed) events.

Early (i.e., Acute) Events. Early cardiotoxicity of doxorubicin consists mainly of sinus tachycardia and/or electrocardiogram (ECG) abnormalities such as non-specific ST-T wave changes. Tachyarrhythmias, including premature ventricular contractions and ventricular tachycardia, bradycardia, as well as atrioventricular and bundle-branch block have also been reported. These effects do not usually predict subsequent development of delayed cardiotoxicity, are rarely of clinical importance, and are generally not a consideration for discontinuation of doxorubicin treatment.

Late (i.e., Delayed) Events. Delayed cardiotoxicity usually develops late in the course of therapy with doxorubicin or within 2 to 3 months after treatment termination, but later events, several months to years after completion of treatment, have also been reported. Delayed cardiomyopathy is manifested by reduced left ventricular ejection fraction (LVEF) and/or signs and symptoms of congestive heart failure (CHF) such as dyspnea, pulmonary edema, dependent edema, cardiomegaly and hepatomegaly, oliguria, ascites, pleural effusion and gallop rhythm. Subacute effects such as pericarditis/myocarditis have also been reported. Life-threatening CHF is the most severe form of anthracycline-induced cardiomyopathy and represents the cumulative dose-limiting toxicity of the drug.

Cardiac function should be assessed before patients undergo treatment with doxorubicin and must be monitored throughout therapy to minimize the risk of incurring severe cardiac impairment. The risk may be decreased through regular monitoring of LVEF during the course of treatment with prompt discontinuation of doxorubicin at the first sign of impaired function. The appropriate quantitative method for repeated assessment of cardiac function (evaluation of LVEF) includes multi-gated radionuclide angiography (MUGA) or echocardiography (ECHO). A baseline cardiac evaluation with an ECG and either a MUGA scan or an ECHO is recommended, especially in patients with risk factors for increased cardiotoxicity. Repeated MUGA or ECHO determinations of LVEF should be performed, particularly with higher, cumulative
anthracycline doses. The technique used for assessment should be consistent throughout follow-up.

The probability of developing CHF, estimated around 1% to 2% at a cumulative dose of 300 mg/m², slowly increases up to the total cumulative dose of 450-550 mg/m². Thereafter, the risk of developing CHF increases steeply, and it is recommended not to exceed a maximum cumulative dose of 550 mg/m².

Risk factors for cardiac toxicity include active or dormant cardiovascular disease, prior or concomitant radiotherapy to the mediastinal/pericardial area, previous therapy with other anthracyclines or anthracenediones, and concomitant use of drugs with the ability to suppress cardiac contractility or cardiotoxic drugs (e.g., trastuzumab). Anthracyclines including doxorubicin should not be administered in combination with other cardiotoxic agents unless the patient’s cardiac function is closely monitored. Patients receiving anthracyclines after stopping treatment with other cardiotoxic agents, especially those with long half-lives such as trastuzumab, may also be at an increased risk of developing cardiotoxicity. The half-life of trastuzumab is approximately 28.5 days and may persist in the circulation for up to 24 weeks. Therefore, physicians should avoid anthracycline-based therapy for up to 24 weeks after stopping trastuzumab when possible. If anthracyclines are used before this time, careful monitoring of cardiac function is recommended.

Cardiac function must be carefully monitored in patients receiving high cumulative doses and in those with risk factors. However, cardiotoxicity with doxorubicin may occur at lower cumulative doses whether or not cardiac risk factors are present.

Children and adolescents are at an increased risk for developing delayed cardiotoxicity following doxorubicin administration. Females may be at greater risk than males. Follow-up cardiac evaluation are recommended periodically to monitor for this effect.

It is probable that the toxicity of doxorubicin and other anthracyclines or anthracenediones is additive.

**Hematologic Toxicity.** As with other cytotoxic agents, doxorubicin may produce myelosuppression. Hematologic profiles should be assessed before and during each cycle of therapy with doxorubicin, including differential white blood cell (WBC) counts. A dose-dependent reversible leucopenia and/or granulocytopenia (neutropenia) is the predominant manifestation of doxorubicin hematologic toxicity and is the most common acute dose-limiting toxicity of this drug. Leukopenia and neutropenia generally reach the nadir between days 10 and 14 after drug
administration; the WBC/neutrophil counts return to normal values in most cases by day 21. Thrombocytopenia and anemia may also occur. Clinical consequences of severe myelosuppression include fever, infections, sepsis/septicemia, septic shock, hemorrhage, tissue hypoxia, or death.

**Secondary Leukemia.** Secondary leukemia, with or without a preleukemic phase, has been reported in patients treated with anthracyclines, (including doxorubicin). Secondary leukemia is more common when such drugs are given in combination with DNA-damaging antineoplastic agents, in combination with radiotherapy when patients have been heavily pretreated with cytotoxic drugs, or when doses of the anthracyclines have been escalated. These leukemias can have a 1- to 3-year latency period.

**Gastrointestinal.** Doxorubicin is emetogenic. Mucositis/stomatitis generally appears early after drug administration and, if severe, may progress over a few days to mucosal ulcerations. Most patients recover from this adverse event by the third week of therapy.

**Hepatic Function.** The major route of elimination of doxorubicin is the hepatobiliary system. Serum total bilirubin should be evaluated before and during treatment with doxorubicin. Patients with elevated bilirubin may experience slower clearance of drug with an increase in overall toxicity. Lower doses are recommended in these patients (see Section 4.2 Dosage and Method of Administration, Hepatic Dysfunction). Patients with severe hepatic impairment should not receive doxorubicin (see Section 4.3 Contraindications).

**Effects at Site of Injection.** Phlebosclerosis may result from an injection into a small vessel of from repeated injections into the same vein. Following the recommended administration procedures may minimize the risk of phlebitis/thrombophlebitis at the injection site (see Section 4.2 Dosage and Method of Administration).

**Extravasation.** Extravasation of doxorubicin during intravenous injection may produce local pain, severe tissue lesions (vesication, severe cellulitis) and necrosis. Should signs or symptoms of extravasation occur during intravenous administration of doxorubicin, the drug infusion should be immediately stopped.

**Tumor-Lysis Syndrome.** Doxorubicin may induce hyperuricemia as a consequence of the extensive purine catabolism that accompanies drug-induced rapid lysis of neoplastic cells (tumor-lysis syndrome). Blood uric acid levels, potassium, calcium phosphate and creatinine should be evaluated after initial treatment. Hydration, urine alkalization, and
prophylaxis with allopurinol to prevent hyperuricemia may minimize potential complications of tumor-lysis syndrome.

**Immunosuppressant Effects/Increased Susceptibility to Infections** - Administration of live or live-attenuated vaccines in patients immunocompromised by chemotherapeutic agents including doxorubicin, may result in serious or fatal infections. Vaccination with a live vaccine should be avoided in patients receiving doxorubicin. Killed or inactivated vaccines may be administered; however, the response to such vaccines may be diminished.

**Other.** Doxorubicin may potentiate the toxicity of other anticancer therapies. Exacerbation of cyclophosphamide-induced hemorrhage cystitis and enhanced hepatotoxicity of 6-mercaptopurine have been reported. Radiation-induced toxicities (myocardium, mucosae, skin and liver) have also been reported.

As with other cytotoxic agents, thrombophlebitis and thromboembolic phenomena including pulmonary embolism (in some cases fatal), have been coincidentally reported with the use of doxorubicin.

**Additional Warnings and Precautions for Other Routes of Administration**

**Intravesical route.** Administration of doxorubicin by the intravesical route may produce symptoms of chemical cystitis (such as dysuria, polyuria, nocturia, stranguria, hematuria, bladder discomfort, necrosis of the bladder wall) and bladder constriction. Special attention is required for catheterization problems (e.g., ureteral obstruction due to massive intravesical tumors).

**Intra-arterial route.** Intra-arterial administration of doxorubicin (transcatheter arterial embolization) may be employed for the localized or regional therapy of primary hepatocellular carcinoma or liver metastases. Intra-arterial administration may produce (in addition to systemic toxicity qualitatively similar to that observed following intravenous administration of doxorubicin) gastro-duodenal ulcers (probably due to reflux of the drugs into the gastric artery) and narrowing of bile ducts due to drug-induced sclerosing cholangitis. This route of administration can lead to widespread necrosis of the perfused tissue.

**4.5 Interactions with Other Medicinal Products and Other Forms of Interaction**
Doxorubicin is a major substrate of cytochrome P450 CYP3A4 and CYP2D6, and P-glycoprotein (P-gp). Clinically significant interactions have been reported with inhibitors of CYP3A4, CYP2D6, and/or P-gp (eg, verapamil), resulting in increased concentration and clinical effect of doxorubicin. Inducers of CYP3A4 (eg, phenobarbital, phenytoin, St. John’s Wort) and P-gp inducers may decrease the concentration of doxorubicin.

The addition of cyclosporine to doxorubicin may result in increases in area under the concentration-time curve (AUC) for both doxorubicin and doxorubicinol, possibly due to a decrease in clearance of the parent drug and a decrease in metabolism of doxorubicinol. Literature reports suggest that adding cyclosporine to doxorubicin results in more profound and prolonged hematologic toxicity than that observed with doxorubicin alone. Coma and seizures have also been described with concomitant administration of cyclosporin and doxorubicin.

Doxorubicin is mainly used in combination with other cytotoxic drugs. Additive toxicity may occur especially with regard to bone marrow/hematologic and gastrointestinal effects (see Section 4.4 Special Warnings and Precautions for Use). The use of doxorubicin in combination chemotherapy with other potentially cardiotoxic drugs, as well as the concomitant use of other cardioactive compounds (e.g., calcium channel blockers), requires monitoring of cardiac function throughout treatment. Changes in hepatic function induced by concomitant therapies may affect doxorubicin metabolism, pharmacokinetics, therapeutic efficacy and/or toxicity.

Paclitaxel can caused increased plasma-concentrations of doxorubicin and/or its metabolites when given prior to doxorubicin. Certain data indicate that this effect is minor when anthracycline is administered prior to paclitaxel.

Both increases (21% - 47%) and no change in the AUC of doxorubicin were observed with concomitant treatment with sorafenib 400 mg twice daily. The clinical significance of these findings is unknown.

4.6 Pregnancy and Lactation

(see also Section 5.3 Preclinical Safety Data).

Impairment of Fertility

In women, doxorubicin may cause infertility during the time of drug administration. Doxorubicin may cause amenorrhea. Ovulation and menstruation appear to return after termination of therapy, although premature menopause can occur.
In men, doxorubicin is mutagenic and can induce chromosomal damage in human spermatozoa. Oligospermia or azoospermia may be permanent; however, sperm counts have been reported to return to nonmospermic levels in some instances. This may occur several years after the end of therapy. Men undergoing doxorubicin treatment should use effective contraceptive methods.

**Pregnancy**

The embryotoxic potential of doxorubicin was confirmed in vitro and in vivo. When given to female rats before and during mating, pregnancy, and lactation, doxorubicin was toxic to both dams and fetuses.

Doxorubicin has been implicated in causing fetal harm when administered to a pregnant woman. If a woman receives doxorubicin during pregnancy or becomes pregnant while taking the drug, she should be apprised of the potential hazard to the fetus.

**Nursing Mothers**

Doxorubicin is excreted in breast milk (see Section 5.2 Pharmacokinetic Properties). Women should not breastfeed while undergoing treatment with doxorubicin.

4.7 **Effects on Ability to Drive and Use Machines**

The effect of doxorubicin on the ability to drive or use machinery has not been systematically evaluated.

4.8 **Undesirable Effects**

The following adverse events have been reported in association with doxorubicin therapy:

*Infections and Infestations:* infection, sepsis/septicemia

*Neoplasms benign and malignant:* acute lymphocytic leukemia, acute myelogenous leukemia

*Blood and lymphatic system disorders:* leucopenia, neutropenia, anemia, thrombocytopenia

*Immune system disorders:* anaphylaxis
**Metabolism and nutrition disorders:** anorexia, dehydration, hyperuricemia

**Eye disorders:** conjunctivitis/keratitis, lacrimation

**Cardiac disorders:** sinus tachycardia, tachyarrhythmias, atrioventricular and bundle branch block, congestive heart failure

**Vascular disorders:** hemorrhage, hot flashes, phlebitis, thrombophlebitis, thromboembolism, shock

**Gastrointestinal disorders:** nausea/vomiting, mucositis/stomatitis, hyperpigmentation of oral mucosa, esophagitis, abdominal pain, gastric erosions, gastrointestinal tract bleeding, diarrhea, colitis

**Skin and subcutaneous tissue disorders:** alopecia, local toxicity, rash/itch, skin changes, skin and nail hyperpigmentation, photosensitivity, hypersensitivity to irradiated skin (*radiation recall reaction*), urticaria, acral erythema, palmar plantar erythrodysaesthesia.

**Renal and urinary disorders:** red coloration of urine for 1 to 2 days after administration

**Reproductive system and breast disorders:** amenorrhea, oligospermia, azoospermia

**General disorders and administration site conditions:** malaise/asthenia, fever, chills

**Investigations:** ECG abnormalities, asymptomatic reductions in left ventricular ejection fraction, changes in transaminase levels

**Adverse Reactions in Patients with Early Breast Cancer Receiving Doxorubicin-Containing Adjuvant Therapy:** Safety data were collected from approximately 2300 women who participated in a randomized, open-label trial (NSABP B-15) evaluating the use of AC versus CMF in the treatment of early breast cancer involving axillary lymph nodes. The most relevant adverse events reported in this study were consistent with the safety adverse event profile for doxorubicin. Additional adverse events include:

**Investigations:** weight gain

4.9 **Overdose**
Acute overdosage with doxorubicin will result in severe myelosuppression (mainly leucopenia and thrombocytopenia), gastrointestinal toxic effects (mainly mucositis) and acute cardiac alterations.

5.0 PHARMACOLOGICAL PROPERTIES

5.1 Pharmacodynamic Properties

Doxorubicin is a cytotoxic anthracycline antibiotic isolated from cultures of *Streptomyces peucetius* var. *caesius*.

The cytotoxic effect of doxorubicin on malignant cells and its toxic effects on various organs are thought to be related to nucleotide base intercalation and cell membrane lipid binding activities of doxorubicin. Intercalation inhibits nucleotide replication and action of DNA and RNA polymerases. The interaction of doxorubicin with topoisomerase II to form DNA-cleaveable complexes appears to be an important mechanism of doxorubicin cytocidal activity.

Clinical Studies

The effectiveness of doxorubicin-containing regimens in the adjuvant therapy of early breast cancer has primarily been established based on data collected in a meta-analysis published in 1998 by the Early Breast Cancer Trialists Collaborative Group (EBCTCG). The EBCTCG obtains primary data on all relevant studies, both published and unpublished, for early stage breast cancer and regularly updates these analyses. The principal endpoints for the adjuvant chemotherapy trials were disease-free survival (DFS) and overall survival (OS). The meta-analyses allowed comparisons of cyclophosphamide, methotrexate, and 5-fluorouracil (CMF) to no chemotherapy (19 trials including 7523 patients) and comparisons of doxorubicin-containing regimens with CMF as an active control (6 trials including 3510 patients). The pooled estimates of DFS and OS from these trials were used to calculate the effect of CMF relative to no therapy. The hazard ratio for DFS for CMF compared to no chemotherapy was 0.76 (95% CI 0.71-0.82) and for OS was 0.86 (95% CI 0.80-0.93). Based on a conservative estimate of CMF effect (lower 2-sided 95% confidence limit of hazard ratio) and 75% retention of CMF effect on DFS, it was determined that the doxorubicin containing-regimens would be considered as non-inferior to CMF if the upper 2-sided 95% confidence limit of the hazard ratio was less than 1.06, i.e. not more than 6% worse than CMF. A similar calculation for OS would require a non-inferiority margin of 1.02.

Six randomized trials in the EBCTCG meta-analysis compared doxorubicin-
containing regimens to CMF. A total of 3510 women with early breast cancer involving axillary lymph nodes were evaluated; approximately 70% were premenopausal and 30% were postmenopausal. At the time of the meta-analysis, 1745 first recurrences and 1348 deaths had occurred. Analyses demonstrated that doxorubicin-containing regimens retained at least 75% of the historical CMF adjuvant effect on DFS and are effective. The hazard ratio for DFS (dox: CMF) was 0.91 (95% CI 0.82-1.01) and for OS was 0.91 (95% CI 0.81-1.03).

The largest of the 6 studies in the EBCTCG meta-analysis, a randomized, open-label, multicenter trial (NSABP B-15) was conducted in approximately 2300 women (80% premenopausal; 20% postmenopausal) with early breast cancer involving axillary lymph nodes. In this trial, 6 cycles of conventional CMF was compared to 4 cycles of doxorubicin and cyclophosphamide (AC) and 4 cycles of AC followed by 3 cycles of CMF. No statistically significant differences in terms of DFS or OS were observed.

5.2 Pharmacokinetic Properties

Distribution. The initial distribution half-life of approximately 5 minutes suggests rapid tissue uptake of doxorubicin, while its slow elimination from tissues is reflected by a terminal half-life of 20 to 48 hours. Steady-state distribution volume ranges from 809 to 1214 L/m² and is indicative of extensive drug uptake into tissues. Binding of doxorubicin and its major metabolite, doxorubicinol, to plasma proteins is about 74 to 76% and is independent of plasma concentration of doxorubicin up to 1.1 μg/mL.

Doxorubicin was excreted in the milk of one lactating patient, with peak milk concentration at 24 hours after treatment being approximately 4.4-fold greater than the corresponding plasma concentration. Doxorubicin was detectable in the milk up to 72 hours after therapy with 70 mg/m² of doxorubicin given as a 15-minute intravenous infusion and 100 mg/m² of cisplatin as a 26-hour intravenous infusion. The peak concentration of doxorubicinol in milk at 24 hours was 0.11 μg/mL and AUC up to 24 hours was 9.0 μg.h/mL while the AUC for doxorubicin was 5.4 μg.h/mL.

Doxorubicin does not cross the blood brain barrier.

Metabolism. Enzymatic reduction at the 7 position and cleavage of the daunosamine sugar yields aglycones which are accompanied by free radical formation, the local production of which may contribute to the cardiotoxic activity of doxorubicin. Disposition of doxorubicinol (DOX-OL) in patients is formation rate limited, with the terminal half-life of DOX-OL being similar to doxorubicin. The relative exposure of DOX-OL, i.e., the ratio
between the AUC of DOX-OL and the AUC of doxorubicin, compared to
doxorubicin ranges between 0.4 and 0.6.

*Excretion.* Plasma clearance is in the range 324 to 809 mL/min/m\(^2\) and is
predominantly by metabolism and biliary excretion. Approximately 40% of
the dose appears in the bile in 5 days, while only 5 to 12% of the drug and
its metabolites appear in the urine during the same time period. In urine,
<3% of the dose was recovered as DOX-OL over 7 days.

Systemic clearance of doxorubicin is significantly reduced in obese women
with ideal body weight greater than 130%. There was a significant
reduction in clearance without any change in volume of distribution in obese
patients when compared with normal patients with less than 115% ideal
body weight. (see Section 4.2 Dosage and Method of Administration,
Other Special Populations).

**Pharmacokinetics in Special Populations**

*Pediatric.* Following administration of 10 to 75-mg/m\(^2\) doses of
doxorubicin to 60 children and adolescents ranging from 2 months to 20
years of age, doxorubicin clearance averaged 1443 ± 114 mL/min/m\(^2\).
Further analysis demonstrated that clearance in 52 children greater than 2
years of age (1540 mL/min/m\(^2\)) was increased compared with adults.
However, clearance in infants younger than 2 years of age (813 mL/min/m\(^2\))
was decreased compared with older children and approached the range of
clearance values determined in adults (see Section 4.2 Dosage and Method of Administration and Section 4.4
Special Warnings and Precautions for Use).

*Geriatric.* While the pharmacokinetics of elderly subjects (≥ 65 years of
age) have been evaluated, no dosage adjustment is recommended based on
age.

*Gender.* A published clinical study involving 6 men and 21 women with no
prior anthracycline therapy reported a significantly higher median
doxorubicin clearance in the men compared to the women (1088 mL/min/m\(^2\)
versus 433 mL/min/m\(^2\)). However, the terminal half-life of doxorubicin was
longer in men compared to the women (54 versus 35 hours).

*Race.* The influence of race on the pharmacokinetics of doxorubicin has not
been evaluated.

*Hepatic Impairment.* The clearance of doxorubicin and doxorubicinol was
reduced in patients with impaired hepatic function (see Section 4.2 Dosage
and Method of Administration, Hepatic Dysfunction).
Renal Impairment. The influence of renal function on the pharmacokinetics of doxorubicin has not been evaluated.

5.3 Preclinical Safety Data

Carcinogenesis & Mutagenesis
Doxorubicin was genotoxic in a battery of in vitro or in vivo tests. An increase in the incidence of mammary tumors was reported in rats, and a trend for delay or arrest of follicular maturation was seen in female dogs.

Impairment of Fertility
Doxorubicin was toxic to male reproductive organs in animal studies, producing testicular atrophy, diffuse degeneration of the seminiferous tubules, and hypospermia.

6.0 PHARMACEUTICAL PARTICULARS

6.1 Shelf Life
See package outer package for the expiry date of the product.

6.2 Incompatibilities
Doxorubicin should not be mixed with other drugs. Contact with alkaline solution should be avoided since this can lead to hydrolysis of doxorubicin. Doxorubicin should not be mixed with heparin due to chemical incompatibility that may lead to precipitation.

Doxorubicin should not be mixed with fluorouracil (eg, in the same IV infusion bag or at the Y-site of an IV infusion line) since it has been reported that these drugs are incompatible to the extent that a precipitate might form. If concomitant therapy with doxorubicin and fluorouracil is required, it is recommended that the IV line be flushed between the administration of these drugs.

6.3 Storage Condition
For Adriblastina RD – Store below 25°C

6.4 Instructions for Use and Handling
Preparation of the freeze-dried powder for intravenous administration. 
Dissolve powder in sodium chloride/water for injection. The vial contents are under negative pressure. To minimize aerosol formation during reconstitution; particular care should be taken when the needle is inserted. Inhalation of any aerosol produced during reconstitution must be avoided.

Protective measures: The following protective recommendations are given due to the toxic nature of this substance:

- Personnel should be trained in good technique for reconstitution and handling.
- Pregnant staff should be excluded from working with this drug.
- Personnel handling doxorubicin should wear protective clothing: goggles, gowns and disposable gloves and masks.
- A designated area should be defined for reconstitution (preferably under a laminar flow system). The work surface should be protected by disposable, plastic-backed, absorbent paper.
- All items used for reconstitution, administration or cleaning, including gloves, should be placed in high-risk waste-disposal bags for high-temperature incineration.
- Spillage or leakage should be treated with dilute sodium hypochlorite (1% available chlorine) solution, preferably by soaking, and then water.
- All cleaning materials should be disposed of as indicated previously.
- In case of skin contact thoroughly wash the affected area with soap and water or sodium bicarbonate solution. However, do not abrade the skin by using a scrub brush.
- In case of contact with the eye(s), hold back the eyelid(s) and flush the affected eye(s) with copious amounts of water for at least 15 minutes. Then seek medical evaluation by a physician.
- Always wash hands after removing gloves.

6.5 Availability

10 mg vial containing 10 mg of doxorubicin hydrochloride as freeze-dried powder in a colorless glass vial and is accompanied by an ampoule containing 5 mL Sterile Water for Injection.

50 mg vial containing 50 mg of doxorubicin hydrochloride as freeze dried powder in a colorless glass vial

References:


22. Data on file: Clinical Overview to support revisions to the doxorubicin Core Data Sheet, AUG-2011.


49. Lincoff A, Vo T. Clinical Overview to support revisions to the doxorubicin Core Data Sheet. Safety and Risk Management, Pfizer, Inc. August 2009.


CAUTION: Foods, Drugs, Devices and Cosmetics Act prohibits dispensing without prescription.

Manufactured by: Actavis Italy S.p.A.
Viale Pasteur 10, 20014 Nerviano, Milan, Italy

Imported by: Pfizer, Inc.
23/F Ayala Life-FGU Center
6811 Ayala Avenue, Makati City
Philippines